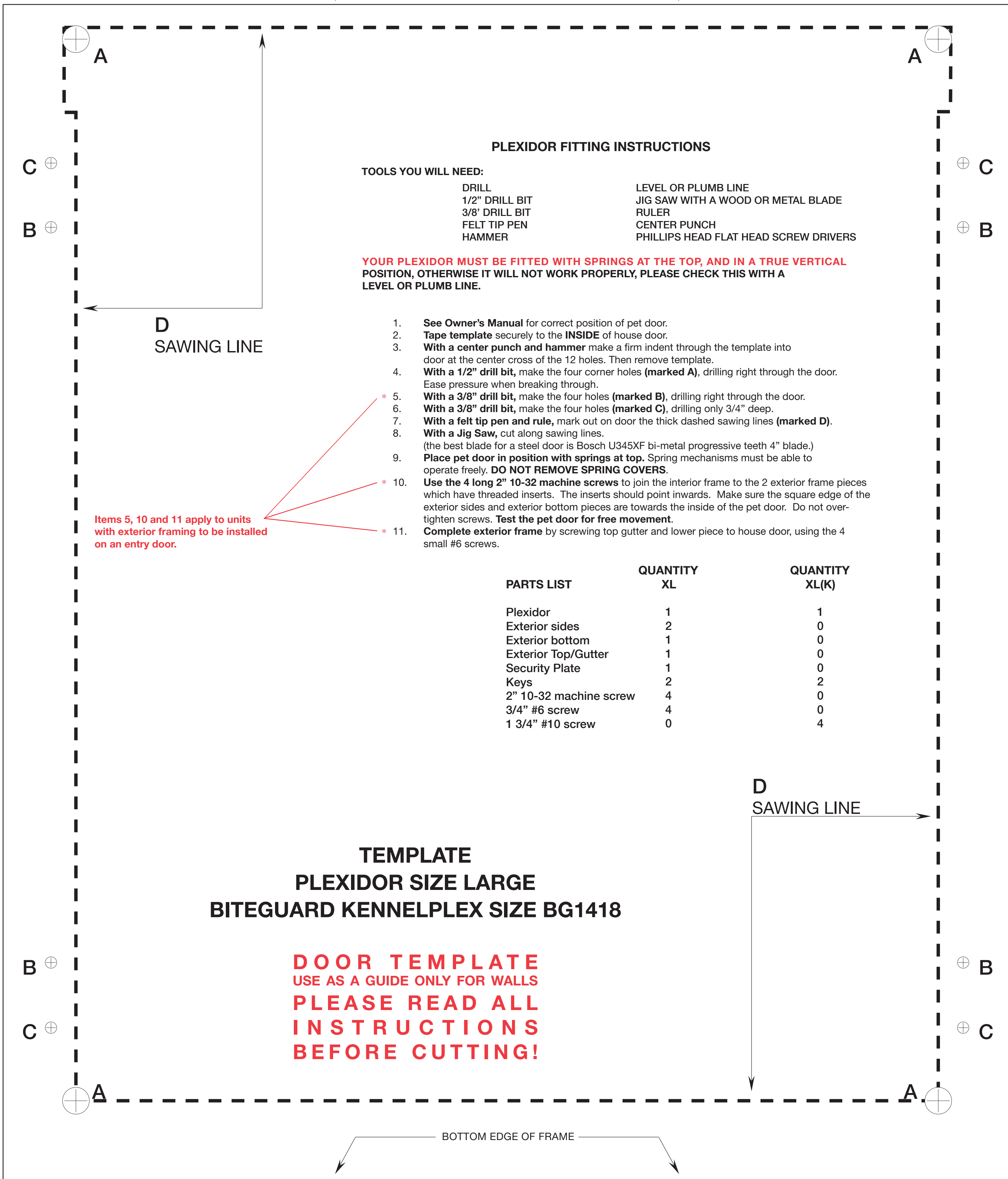


TOP EDGE OF FRAME



PLEXIDOR FITTING INSTRUCTIONS

TOOLS YOU WILL NEED:

- | | |
|----------------|---------------------------------------|
| DRILL | LEVEL OR PLUMB LINE |
| 1/2" DRILL BIT | JIG SAW WITH A WOOD OR METAL BLADE |
| 3/8" DRILL BIT | RULER |
| FELT TIP PEN | CENTER PUNCH |
| HAMMER | PHILLIPS HEAD FLAT HEAD SCREW DRIVERS |

YOUR PLEXIDOR MUST BE FITTED WITH SPRINGS AT THE TOP, AND IN A TRUE VERTICAL POSITION, OTHERWISE IT WILL NOT WORK PROPERLY, PLEASE CHECK THIS WITH A LEVEL OR PLUMB LINE.

1. See Owner's Manual for correct position of pet door.
2. Tape template securely to the **INSIDE** of house door.
3. With a center punch and hammer make a firm indent through the template into door at the center cross of the 12 holes. Then remove template.
4. With a 1/2" drill bit, make the four corner holes (marked A), drilling right through the door. Ease pressure when breaking through.
- * 5. With a 3/8" drill bit, make the four holes (marked B), drilling right through the door.
6. With a 3/8" drill bit, make the four holes (marked C), drilling only 3/4" deep.
7. With a felt tip pen and rule, mark out on door the thick dashed sawing lines (marked D).
8. With a Jig Saw, cut along sawing lines.
(the best blade for a steel door is Bosch U345XF bi-metal progressive teeth 4" blade.)
9. Place pet door in position with springs at top. Spring mechanisms must be able to operate freely. **DO NOT REMOVE SPRING COVERS.**
- * 10. Use the 4 long 2" 10-32 machine screws to join the interior frame to the 2 exterior frame pieces which have threaded inserts. The inserts should point inwards. Make sure the square edge of the exterior sides and exterior bottom pieces are towards the inside of the pet door. Do not over-tighten screws. **Test the pet door for free movement.**
- * 11. Complete exterior frame by screwing top gutter and lower piece to house door, using the 4 small #6 screws.

Items 5, 10 and 11 apply to units with exterior framing to be installed on an entry door.

PARTS LIST	QUANTITY	QUANTITY
	XL	XL(K)
Plexidor	1	1
Exterior sides	2	0
Exterior bottom	1	0
Exterior Top/Gutter	1	0
Security Plate	1	0
Keys	2	2
2" 10-32 machine screw	4	0
3/4" #6 screw	4	0
1 3/4" #10 screw	0	4

TEMPLATE PLEXIDOR SIZE LARGE BITEGUARD KENNELPLEX SIZE BG1418

**DOOR TEMPLATE
USE AS A GUIDE ONLY FOR WALLS
PLEASE READ ALL
INSTRUCTIONS
BEFORE CUTTING!**

BOTTOM EDGE OF FRAME